

H.-H. FOCKE

The company H.-H. Focke GmbH & Co. KG, domiciled in Berlin, was founded by Dr. Heinz-Hermann Focke in 1978 and belongs to the globally operating Focke & Co. Group. We are your reliable partner for the manufacture of complex machines, complexes, sub-assemblies, single parts and serial parts.

With over 300 employees, we are able to cover the complete value chain: starting from the development and design, through the manufacturing, up to the assembly.

Our machine park comprises approx. 50 CNC machines on a production surface of approx. 11,000 sqm.

Since we are experts in the manufacture of special purpose machinery, no task is too big and no detail is too small for us. Select individual services or benefit from our complete portfolio.

STÜCKLISTENVERFAHREN

Design
Machining
Surface Treatment
Assembly
Quality Management

EVERYTHING FROM ONE SOURCE

MANUFACTURE OF SPECIAL PURPOSE
MACHINERY AND ORDER MANUFACTURE



IN BERLIN SINCE 1978

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EVERYTHING FROM ONE SOURCE

FROM THE DRAWING TO THE MACHINE

WE STAND FOR

- know-how in the manufacture of special purpose machinery
- a high degree of vertical integration
- complete assembly
- highest quality demands
- manufacture of complex parts
- reliability and delivery dependability

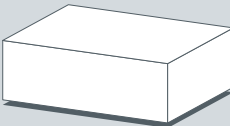
WE WORK FOR YOU

- with the latest technologies
- with highly qualified employees
- with a modern machine park
- with more than 40 years of experience

WE OFFER YOU

- measuring services
- comprehensive customer advisory service
- complete assembly
- acceptances according to DIN VDE and IEC

SMALL PARTS
W 10x D 10x H 10 mm

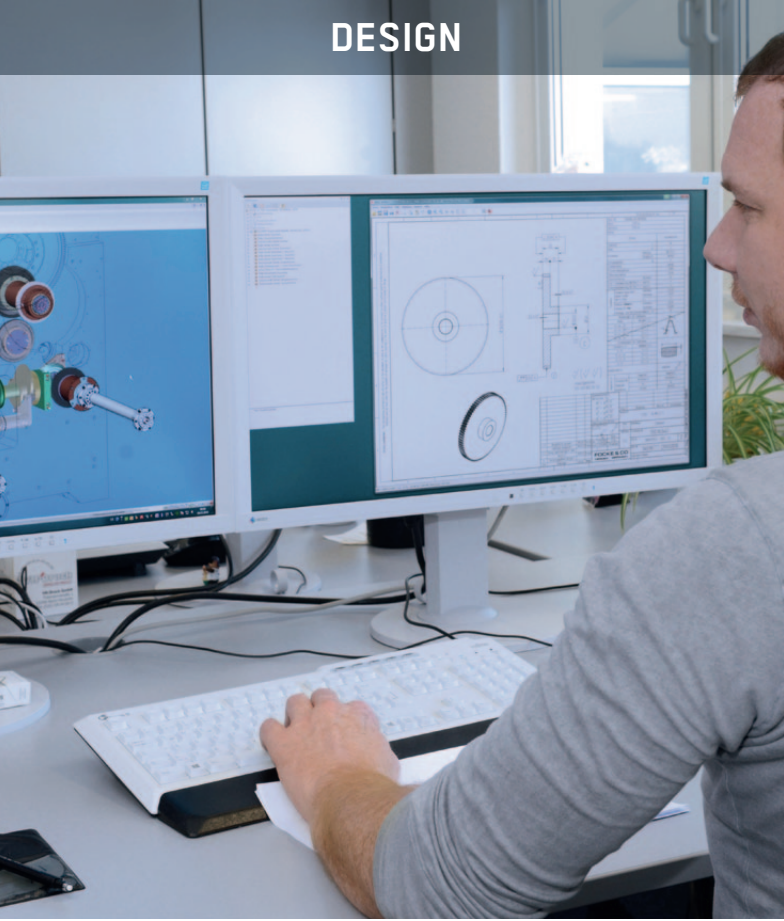


LARGE CASTINGS
W 4,500x D 3,500x H 1,500 mm

Your idea



DESIGN



MACHINING



SURFACE TREATMENT



ASSEMBLY



Your product

QUALITY MANAGEMENT



WE DEVELOP YOUR PRODUCT.

You have the idea – we have the engineers and design draftsmen.

- draft
- computer-aided design
- CAD drawing
- 3D print

MECHANICAL PRODUCTION –

WITH MICROMETER PRECISION.

Individual and series production on more than 50 CNC machines. Here, pallet systems offer high efficiency and flexibility. Machining of housing parts made of gray cast iron or cast aluminum.

- milling: 3- to 5-axis milling machines as well as machining centers, boring machines and portal milling machines
- turning: complete machining on turning/ milling centers
- grinding: flat, circular, noncircular, jig and globoid grinding
- wire eroding

MATT OR GLOSSY, POLISHED OR COATED ...

We offer you the following finishings for your surfaces:

- slide grinding
- glass bead blasting
- laser marking
- wet painting
- further surface treatments through associated companies

PERFECTION DOWN TO THE SMALLEST DETAIL.

We assemble sub-assemblies, machines and complete complexes for you.

No matter whether it concerns mechanical or electrical assembly – we employ only highly qualified technicians for assembly.

- assembly surface of 2,500 sqm
- mechanical assembly
- electrical assembly
- programming (Beckhoff TwinCAT)
- control cabinet construction
- commissioning (PacDrive, PNOZ, Lenze)
- acceptance and documentation according to DIN VDE, DIN EN and IEC

QUALITY AT ITS BEST.

Quality management plays an important role for us. Our fully air-conditioned measuring room is equipped with three measuring machines made by Leitz and Zeiss, respectively.

- certified according to ISO 9001 since 2004
- measurement protocols
- 3D component measurement as a service
- coordinate measuring machines for work pieces having a size of up to W 4,000 x D 2,000 x H 1,600 mm
- surface and material testing