

WE THINK HOLISTICALLY.

We are your reliable partner for the manufacture of complex machines, complexes, sub-assemblies, single parts and serial parts.

In our opinion, a holistic service is the most important factor for a successful production and cooperation. By applying the highest standards, we thus reliably cover the complete value chain for you: starting from the design, through the manufacturing, up to the assembly and commissioning of your final product.

Since we are experts in the manufacture of special purpose machinery, no task is too big and no detail is too small for us. Select individual services or benefit from our complete portfolio.

Our value chain is ensured by state-of-the-art IT structures as well as by control and monitoring systems.



DESIGN



MACHINING



SURFACE TREATMENT



ASSEMBLY



QUALITY MANAGEMENT

Cooperate with a partner for the manufacture of special machinery who has been successful for more than 36 years and benefit from the know-how of our more than 300 employees.

From the idea to the product
EVERYTHING FROM ONE SOURCE
From the drawing to the machine



WE STAND FOR

- know-how in the manufacture of special purpose machinery
- a high degree of vertical integration
- complete assembly
- highest quality demands
- manufacture of complex parts
- reliability and delivery dependability



WE WORK FOR YOU

- with high flexibility
- with highly-trained employees
- with state-of-the-art machines
- with more than 36 years of experience



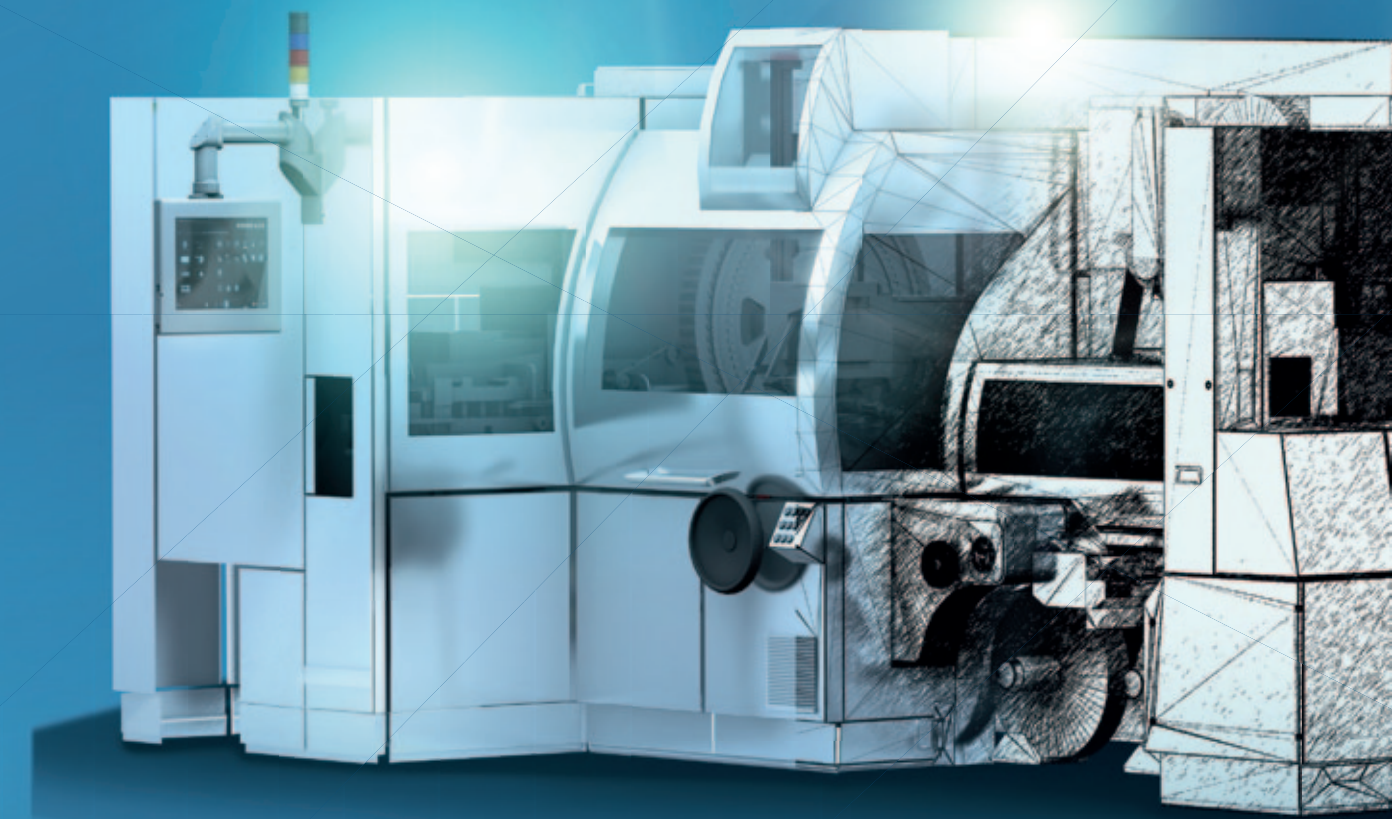
OUR SERVICE

- transparent offers
- measuring services
- comprehensive customer advisory service
- acceptances according to DIN VDE and IEC
- staff service

YOUR PARTNER FOR
MECHANICAL ENGINEERING
RELIABLE, FLEXIBLE AND EXPERIENCED

EVERYTHING FROM ONE SOURCE.

MORE THAN 36 YEARS OF HIGH-QUALITY WORK FROM THE IDEA TO THE PRODUCT



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H.-H. FOCKE

FROM THE DRAWING TO THE MACHINE.

YOUR PRODUCT



DESIGN

You have the idea – we have the engineers and design draftsmen.

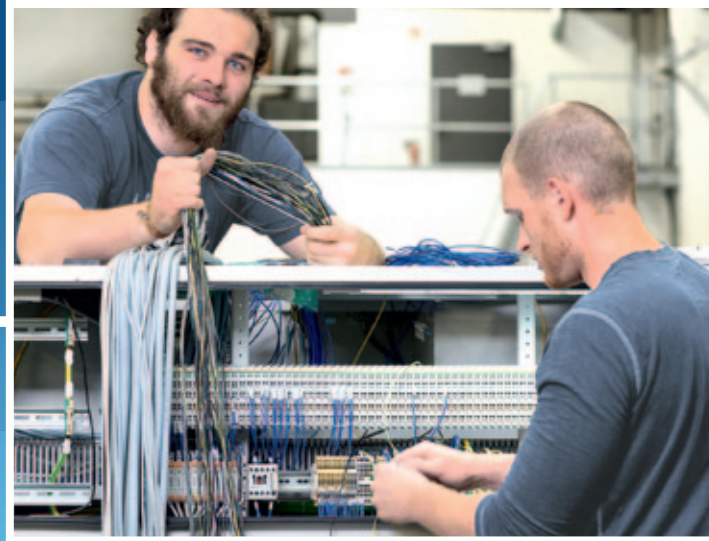
- draft
- computer-aided design
- CAD drawing

YOUR IDEA

MACHINING

Turning/milling centers and 5-axis milling machines meet the highest accuracy demands. With our 50 up-to-date CNC machines, we manufacture single and serial parts for you. Here, pallet systems offer high efficiency and flexibility.

- **MILLING**
3- to 5-axis milling machines as well as machining centers, boring machines and portal milling machines
- **TURNING**
Complete machining on turning/milling centers
- **GRINDING**
Flat, circular, noncircular, jig and globoid grinding
- **WIRE ERODING**



ASSEMBLY

We assemble sub-assemblies, machines and complete complexes for you. No matter whether it concerns mechanical or electrical assembly – we employ only highly qualified technicians for assembly.

- assembly surface of 2,500 sqm
- mechanical assembly
- electrical assembly
- programming (Beckhoff TwinCAT)
- control cabinet construction
- commissioning (PacDrive, PNOZ, Lenze)
- acceptance and documentation according to DIN VDE, DIN EN and IEC

SURFACE TREATMENT

We offer you the following finishings for your surfaces:

- slide grinding
- glass bead blasting
- laser marking
- wet painting
- further surface treatments through associated companies



QUALITY MANAGEMENT

Quality assurance plays an important role for us. Our fully air-conditioned measuring room is equipped with three measuring machines made by Leitz und Zeiss, respectively.

- certified according to ISO 9001 since 2004
- measurement protocols
- 3D component measurement as service
- coordinate measuring machines for work pieces having a size of up to W 4,000 x D 2,000 x H 1,600 mm
- surface and material testing



Small parts
W 10 x D 10 x H 10 mm

Large castings
W 4,500 x D 3,500 x H 1,500 mm